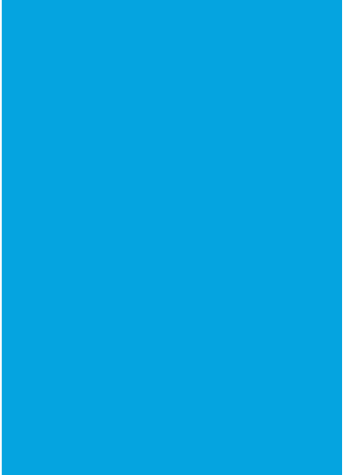


Hitachi Kokusai Electric Group  
**CSR Report 2012**



**Special Report**

Accelerating Our Globalization to  
Live Up to the Expectations of Society

