# Eco-Management (promoting environmental management)

We work to cultivate an environmental mind establishing an environmental management system as a pillar for it, according to Hitachi Kokusai Electric Corporate Credo and Environmental Conservation Action Guidelines.

#### Hitachi Kokusai Electric Action Guidelines for **Environmental Conservation**

#### Purpose

In order to realize an environmentally harmonious and sustainable society through products and services, Hitachi Kokusai Electric is committed to meeting its social responsibilities by promoting globally-applicable Monozukuri ("designing, manufacturing or repairing products"), which is aimed at reducing the environmental burdens of products throughout their entire life cycles, ensuring global environment conservation.

In August 2010, we added efforts for biodiversity to the Action Guidelines for Environmental Conservation, and thus revised those guidelines.

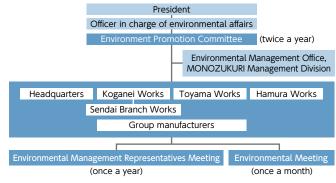
#### Home Page of Hitachi Kokusai Electric Inc. http://www.hitachi-kokusai.co.jp/global/csr/ environment/earth.html

Hitachi Kokusai Electric Action Guidelines or

for Environmental Conservation Search

### **Environmental Management System**

The "Environment Promotion Committee" including the environmental affairs officers of Group manufacturers\*1 deliberates, determines, and implements a medium-term environmental action plan, yearly targets, and important challenges for the entire Group. The Environmental Management Office of the MONOZUKURI Management Division helps promote the implementation and performs follow-ups on the progress at the "Environmental Management Representatives Meeting."



\*1 Group manufacturers: YAGI ANTENNA INC., Hitachi Kokusai Denki Engineering Co., Ltd., and Goyo Electronics Co., Ltd.

# Hitachi Group's environmental efforts [3rd Term Environmental Action Plan]

The Hitachi Group has thus far acted according to environmental action plans: 1st term (2000 to 2005) and 2nd term (2006 to 2010). The five years from fiscal 2011 to 2015 will be positioned as 3rd term for our activities. In order to accomplish the "prevention of global warming," "cyclic use of resources," and "conservation of ecosystems" the three pillars of our "Environmental Vision 2025" announced

#### Our group's Phase 3 environmental action plan

in December 2008—we aim to turn all products of the Hitachi Group into "eco-friendly products" that reflect an environmental awareness.

In response to the plans of the Hitachi Group, our own group has drafted its Phase 3 environmental action plan and will work on it.

Catagory	Main item	Action goal	Target value		
Category		ACTION BOOL		Fiscal 2011	Fiscal 2015
Eco-Mind & Global	Establishment of Improvement in environmental activity Management System level (GP: Green Point) GP of GREEN 21-2015 384	384 GP	640 GP		
Environmental Management	Nurturing of Environmental Literacy	Fostering environmental minds by environmental e-learning	Participation ratio	90%	95%
Next Generation Products & Services	Promotion of Eco-Products	Increasing Hitachi Eco-Products	Ratio of Eco-Product sales to total sales	60%	65%
	Per Eco- ctories & fices Energy reduction during transportation Improvement of transportation energy intensity Reduction of the basic unit of production transportation energy (reference year 2006)   Effective Use of Resources Improvement of generation amount intensity of wastes, etc. Reduction rate of the basic unit of the amount of production waste, etc.   Promotion of electronic Improvement of generated (reference year 2005) Improvement of the amount of production waste, etc.	production CO <sub>2</sub> emissions	Up 4%	10%	
Super Eco-		12%	15%		
Offices		the amount of production waste, etc.	16%	20%	
				70%	90% or more

	Main item	Fiscal 2010 targets	Fiscal 2010 results	Evaluatio
	Constructing and developing the integrated environmental management system	Renewing certification for the integrated environmental management system	Renewing certification for the integrated environmental management system	**4
Eco- Management	Encouraging colleagues to take environmental e-learning	Participation ratio : 90%	Participation ratio: 96%	**4
	Promoting the purchase of eco-friendly office supplies and other products	Green procurement ratio: 90%	Green procurement ratio: 94%	***
Eco-	Increasing Hitachi Eco-Products	Sales ratio of Eco-Products: 57%	Sales ratio of Eco- Products: 62%	***
Products	Higher product environmental efficiency	Registration ratio of Super Eco- Products: 15%	Registration ratio of Super Eco- Products: 36%	**4
		35% reduction in basic unit of CO <sub>2</sub> emissions in actual production* <sup>2</sup> (from level in fiscal 1990)	45% reduction in basic unit of CO2 emissions in actual production (from level in fiscal 1990)	***
	Preventing Global Warming	11% reduction in actual production transportation energy unit requirement (from level in fiscal 2006)	25% reduction in actual production transportation energy unit requirement (from level in fiscal 2006)	***
Eco- Factories	Waste reduction	90% reduction in final disposal (from level in fiscal 1998)	99% reduction in final disposal (from level in fiscal 1998)	***
	Waste reduction	Final disposal rate: 1% or less	Final disposal rate: 0.5% or less	***
	Chemical substances management	40% reduction in release of "reducible substances" (from level in fiscal 2000)	57% reduction in release of "reducible substances" (from level in fiscal 2000)	***

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\*2 Actual production: Nominal production  $\div$  Bank of Japan's commodity price index of domestic corporations (in the electrical appliances industry) Evaluation standard 💧 🛔 🌲 : Achieved 100% 🌲 🌲 : Achieved 80% or more 🛔 : Achieved less than 80%

## **Operations and Environmental Loads**

In conducting its operations, our Group expends resources and energy to provide products. At the same time, such operations discharge CO2 and waste. Hitachi Kokusai Electric and its Group manufacturers monitor the inputs and outputs of such elements, and work to reduce hazardous chemical substances

and increase energy efficiency. Regarding the procurement stage of raw materials and the reduction of environmental impact by our products, see "With Our Business Partners" and "Eco-Products," respectively.

INPUT   Energy   Electricity 39,666MWh (+9%)   Fuel oil (heavy oil, kerosene) 337kL (+12%)   Gas (city gas, LPG) 109,000m <sup>3</sup> (+4%)   Raw materials   Metal, plastics, parts, etc. 101t (+2%)   Papers   Chemical substances   handled 85t (-)*4   Water   Tap water, industrial water, underground water   202,000m <sup>3</sup> (-23%)	Operations of Hitachi Kokusai Electric and Group manufacturers	Exhaus CO2 emis NOX SOX Waste Release Final disp Chemia Release, t chemical Draina Amount o BOD COD
*3 PRTR: Pollutant Release and Transfer Register *4 There has been a change in the targeted substances due t and thus the changes from the preceding year have yet to		The values

OUTPI	JT
Exhaust gas	
CO <sub>2</sub> emissions	17,305t (+11%)
NOx	248Nm (-10%)
SOx	366Nm <sup>3</sup> (+13%)
Waste and value	ables
Release	1,005t (-4%)
Final disposal	5t (-56%)
Chemical substa	ances
Release, transfer, and re	ecycle of PRTR-specific
chemical substances	78t (—)*4
Drainage	
Amount of drainage	202,000 m <sup>3</sup> (-23%)
BOD	1.3t (+117%)
	Ot (0%)

s in parentheses show the c nange fiscal 2009.